

PRODUCT DATASHEET

PAROC Pro Bend (WR) 140 Clad



Prefabricated insulation component made of stone wool with outstanding water repellence and aluminum coated strong glass fiber cloth cladding with UV-protection.

Thermal insulation of pipe elbows in industrial pipework for outdoor and indoor applications, with water vapour permeability properties reducing condensation risk when properly installed. Product can be used without any additional cladding.

The outstanding water repellency of PAROC WR products up to 300°C reduces the risk of corrosion under insulation. PAROC WR products are safe to use in combination with painting operations: PAROC WR products are 3rd party tested, passing the requirements of the most stringent class of the LABS conformity (paint wetting impairment) standard, VDMA 24364.

Surface temperature of the facing must not exceed 80°C (temperature restriction determined in accordance with heat resistance adhesive).

PAROC stone wool products are capable of withstanding high temperatures. The binder starts to evaporate when its temperature exceeds approximately 200 °C. The insulating properties remain unchanged, but the compressive stress weakens. The softening temperature of stone wool products is over 1000 °C.

Certification Number

0809-CPR-1016 Eurofins Expert Services Ltd, Kivimiehentie 4, FI-02150 Espoo, Finland

Designation Code

MW-EN 14303-T8/T9-ST(+)680-WS1-MV2-CL10

Nominal Density

140 kg/m³

Package Type

Cartons on Pallet

DIMENSIONS

THICKNESS	INNER DIAMETER	PIPE SECTION LENGTH
30 - 60 mm	15 - 168	Depending on pipe diameter
According to EN 13467	According to EN 13467	According to EN 13467
Other Dimensions: Standard radius of other curve is 1,5 x outer diameter of pipe. Other dimensions available on request.		
T8 for outer diameter < 150 mm, T9 for outer diameter ≥ 150 mm		

PROPERTY	VALUE	ACCORDING TO
DIMENSIONAL STABILITY		
Maximum Service Temperature - Dimensional Stability	680 °C	EN 14303:2009+A1:2013 (EN 14707)

Properties

PROPERTY	VALUE	ACCORDING TO
FIRE PROPERTIES		
Continuous Glowing Combustion	NPD	EN 14303:2009+A1:2013
THERMAL PROPERTIES		
Thermal Conductivity in 10 °C, λ_{10}	0,038 W/mK	EN 14303:2009+A1:2013 (EN ISO 8497)
Thermal Conductivity in 50 °C, λ_{50}	0,041 W/mK	EN 14303:2009+A1:2013 (EN ISO 8497)
Thermal Conductivity in 100 °C, λ_{100}	0,047 W/mK	EN 14303:2009+A1:2013 (EN ISO 8497)
Thermal Conductivity in 150 °C, λ_{150}	0,054 W/mK	EN 14303:2009+A1:2013 (EN ISO 8497)
Thermal Conductivity in 200 °C, λ_{200}	0,063 W/mK	EN 14303:2009+A1:2013 (EN ISO 8497)
Thermal Conductivity in 300 °C, λ_{300}	0,085 W/mK	EN 14303:2009+A1:2013 (EN ISO 8497)
Thermal Conductivity in 400 °C, λ_{400}	0,110 W/mK	EN 14303:2009+A1:2013 (EN ISO 8497)
Dimensions and Tolerances	T8/T9	EN 14303:2009+A1:2013 (EN 823)
MOISTURE PROPERTIES		
Water Absorption, Short Term WS, (W_p)	$\leq 1 \text{ kg/m}^2$	EN 14303:2009+A1:2013 (EN 13472)
Water Vapour Diffusion Resistance	MV2	EN 14303:2009+A1:2013 (EN 13469)
Chloride Ions, Cl-	< 10 ppm	EN 14303:2009+A1:2013 (EN 13468)
PAROC WR pipe sections are providing a very low water absorption (average water absorption level <0,1 kg/m ² after 300°C/24h prebake) according to BS EN ISO 12623, based on 3rd-party testing in 2019 and internal testing in 2023-2024.		
SOUND PROPERTIES		
Sound Absorption	NPD	EN 14303:2009+A1:2013 (EN ISO 354)
EMISSIONS		
Release of Dangerous Substances	NPD	EN 14303:2009+A1:2013
DURABILITY OF FIRE AND THERMAL PROPERTIES		
Durability of Reaction to Fire Against Ageing/Degradation	No change in reaction to fire properties for mineral wool products. The fire performance of mineral wool does not deteriorate with time. The Euroclass classification of the product is related to the organic content, which cannot increase with time.	
Durability of Reaction to Fire Against High Temperature	The fire performance of mineral wool does not deteriorate with high temperature. The Euroclass classification of the product is related to the organic content, which remains constant or decreases with high temperature.	
Durability of Thermal Resistance Against Ageing/Degradation	Thermal conductivity of mineral wool products does not change with time, experience has shown the fibre structure to be stable and the porosity contains no other gases than atmospheric air.	

PAROC pipe sections can be used to satisfy the requirements as given in the tables for insulation thickness in BS5422:2023. PAROC can offer help and assistance to customers to confirm that the insulation systems proposed do in fact achieve the necessary performance criteria. PAROC pipe sections conform to BS3958-4.

Appearance

Facing Material	Aluminum coated glass fiber cloth cladding with UV-protection
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